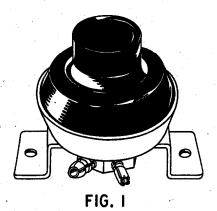
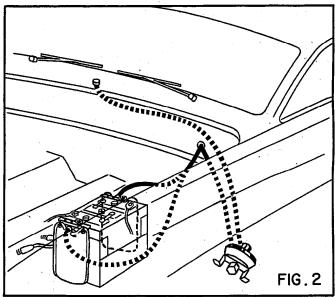
## INSTRUCTIONS FOR INSTALI AC-2499 STUDEBAKER SAFETY WINI ON CHAMPION AND COMMANDER C



- Locate template on inside of dash as shown in Figure 6 and drill two 9/64 diameter holes in the proper location as shown for the various models. Mount pump with nipples on top. Use the two long screes to fasten pump to dash.
- 2. Mount flexible water bag support bracket on battery hold-down clamp stud. On C & K coupe and hardtop models the bag must be mounted on the front stud. On models W, F, Y and D medan, land cruiser and station wagon the bag can-be mounted-either-front-er-reer-of-the battery-except on Commanders with power steering, in which came it should be on the rear stud. Caution. In mounting the bag be sure that any clips under the bag mashed down so no sharp projections will pierce the bag.
- Install nozzle on cowl top as shown in Figure 3. Locate hole center as shown for the car model and drill 5/16" diameter hole exactly on center of cowl top.

Assemble rubber washer and retainer on nozzle stem and screw into cowl top as shown with the two outlets towards the windshield.

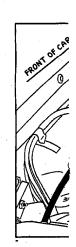
4. Tube connections: — Feed the large tube through the flexible jar cap, leaving just enough tube inside the jar



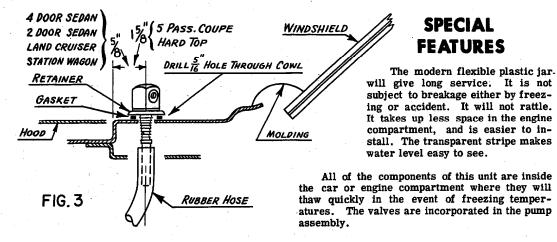
to allow the screen to clear bottom of flexible jar. Use a drift punch and punch a hole through the dash at location shown in Figure 4 or 5 (depending on car model) just large enough to allow the tube to be pulled through. Cut tube to proper length and connect to large nipple on pump. Connect small tube to nozzle and small nipple on pump. Dress the small tube over the chassis cables so it will not loop or sag down.

5. Fill water bag and adjust the nozzle outlets.

Prime the pump by depressing several strokes. Insert the aiming pin furnished into eye-ball in the nozzle outlet and adjust the two streams to strike the windshield half-way up the glass and slightly inside a line directly above the wiper arm pivot.



US



THE STUDEBAKER CORPORATION

PARTS AND ACCESSORIES DIVISION

SOUTH BEND 27, INDIANA AND BRANCHES

## LING DSHIELD WASHER ARS

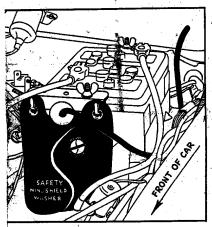


FIG. 4

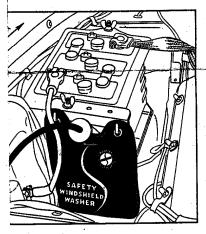
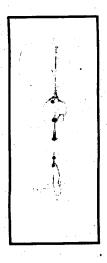


FIG. 5

PIN



## 1953-54 SEDANS, LAND CRUISERS AND STATION WAGONS

W-F-Y-D

DRILL TWO HOLES 64 DIA.

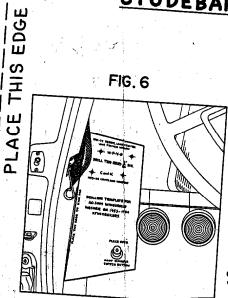
C and K

1953-54 COUPE AND HARDTOP

DRILLING TEMPLATE FOR AC-2499 WINDSHIELD WASHER ON 1953-1954 STUDEBAKERS

FIG. 6

TO KICK PAD



PLACE OVER



FOOT DIMMER SWITCH BUTTON