

**CUMULATIVE STUDEBAKER SERVICE BULLETIN INDEX COVERING  
BULLETINS ISSUED FROM SEPTEMBER 1952 TO DECEMBER 1953  
NUMBERS 267 TO 283 INCLUSIVE**

REFERENCE	BULLETIN	PAGE	MODEL
1953 Paint Formulas - 2R Series Trucks	275	5	2R
2R Series Trucks Climatizer	271	4	2R
<b>A</b>			
AC-2133 Fram Oil Filter Kit (Previous V-8 Models)	276	1	-
Accelerator Cross Shaft-to-carb. Spring - 4H/AD	277	5	4H
Air Filter 1953	270	11	1953
Anti-rattler for Door Lock Control Push Rod - 14G, 4H	275	1	14G, 4H
Anti-rattlers for Rear Door Windows - 14GW, 4HW	281	2	14GW, 4H
Antifreeze in Cars and Trucks Shipped from South Bend Plants	268	1	-
Antifreeze in New Cars	274	1	-
Antifreeze in New Cars and Trucks	281	1	-
Armature Shafts, Damage to	278	4	-
Ash Receiver Alignment - 14G, 4H	274	3	14G, 4H
Auto-lite Directory	273	5	-
Automatic Drive - 1953	270	15	1953 Commander
Automatic Drive Service Transmission and Extension Case Assemblies - H, 3H, 4H	271	1	H, 3H, 4H
Automatic Drive Time Guide: U-98	281	1	-
Auxiliary Step - 2R16A, 2R17A	275	3	2R16A, 2R17A
<b>B</b>			
Black Mfg. Company's Paint Spray Equipment	271	5	-
Brake Arm Rub, '50-'52 with AD	269	2	'50-'52 with AD
Brake Booster Air Cleaner - 2R14, 2R15, 2R16A, 2R17A	267	5	2R14, 2R15, 2R16A, 2R17A
Brake Drag - Parking Brake Cable - 14G, 4H	278	5	14G, 4H
Brake Shoe Guide Pin and Lock - FR2 Brakes - 2R14, 2R15, 2R16A & 2R17A	267	3	2R14, 2R15, 2R16A & 2R17A
Brakes, Correction for Grab - 4H	280	2	4H
Brakes 1953	270	14	1953
Brakes, Heavy-duty Fluid	277	4	-
<b>C</b>			
Cab Step Uses Special Primer - 2R Series	280	4	2R
Cam Angle - 4H	273	5	4H
Carburetor Changes - 53 Champion Models	275	2	1953 Champion
Carburetors, Metering Rods - 14G	278	5	14G
Champion Carburetor 1953	270	10	1953
Change in Location of Car Serial Number Plate - 12G, 3H	268	4	12G, 3H
Chassis 1953	270	13	1953
Checking Valve Stem O-ring Oil Seals - V8 Engines	273	1	-
Claims, Send Bill of Lading	278	3	-
Climatizer - Defroster Blower Motors	278	1	-
Climatizer 1953	270	12	1953
Climatizer Motor - Wick	273	3	-
Clips for Hydraulic Hoses in Hydraulic Power Steering - 14G, 4H	279	4	14G, 4H
Clutch Driven Plate - 2R Series Trucks	267	4	2R
Clutch Release Collar Spring Assembly	279	4	-

REFERENCE	BULLETIN	PAGE	MODEL
Color Formulas - 14G, 4H	273	1	14G, 4H
Color Formulas - Bombay Red, Salem White	280	1	-
Commander Carburetor 1953	270	10	1953
Connecting Rod and Cap Bolt Changes - Champion Engines	274	2	Champion
Cooling System Overheating Diagnosis - 14G, 4H	278	5	14G, 4H
Correction to Shop Manual	274	1	-
Cylinder Deglazing Tool	269	4	-
Cylinder Heads 1953	270	15	1953
<b>D</b>			
Designation Printing on Champion Brand Spark Plugs	267	2	-
Disc-type Fuel Pump Filter - H, 3H	267	1	H, 3H
Distributor 1953 V8	270	11	1953 V8
Distributor Cam Angle - H, 3H	277	3	H, 3H
Door Bottom Weather Seal 2R Series Trucks	274	4	2R
Door Hardware and Latch Assembly 1953	270	8	1953
Door Opening Weather Stripping and Rotary Door Lock - Early 1953 Sedans and 5-passenger Coupe Models	276	2	Early '53 Sdn & 5-pass. Coupe
Door Weather Strip Replacement - W-F-Y-C Models	276	2	W-F-Y-C Models
Door Window, Guide Installation, 2R Series	269	3	2R
Dust, Water Leak Corrections Windshield - 12GK, 3HK	267	2	12GK, 3HK
<b>E</b>			
Electric Windshield Wiper - 1953 Models	273	2	1953
Electric Windshield Wiper - 2R Series	279	2	2R
Electric Windshield Wiper Service	271	6	-
Electrical System Matched Components - 2R Series	268	2	2R
Engine Assemblies, Six Stripped	273	4	-
Engine Oil, Type Designations	269	1	-
Engine Oil, Types 1953	270	18	1953
Engine, Stripped, Commander 6 Installation	278	1	Commander 6
Exhaust Pipe Flange Gasket - 2R	281	6	2R
Exhaust System	273	3	-
Extension Case Assembly for 1953 Commander Models	274	3	1953 Commander
<b>F</b>			
Fan Shroud Extension - 14G, 4H	277	1	14G, 4H
Fender Covers	269	4	-
Fram Oil Filter Kit - 4H Models	276	1	4H
Front Door Glass Removal and Installation 1953 Model 4-door Sedans, Land Cruiser, and 2-door Sedans	272	6	'53 4-dr Sdn, Land Cruiser, & 2-dr Sdn
Fuel Pump Rocker Arm Pin and Seal Kit	274	1	-
Fuel Tank Outlet Change - 2R Series	280	3	2R
<b>G</b>			
Gas Gage Assembly - 2R Series Trucks	275	5	2R
Gas Tank Cap - 2R	281	6	2R
Gasoline Gage, Tank Unit - 14G, 4H	277	1	14G, 4H
Gasoline Tank Filler Neck and Hose - 2R Series Trucks	271	4	2R
Gasoline Tanks - 2R Series	273	8	2R
Generator Drive Pulley 2R5, 2R10, 2R15 Model Trucks	275	6	2R5, 2R10, 2R15
Generator Support Bracket - 2R6, 2R11, 2R14, 2R16A & 2R17A	273	8	2R6, 2R11, 2R14, 2R16A & 2R17A
Glass Installation, Preventive Measures	281	4	-

REFERENCE	BULLETIN	PAGE	MODEL
Grille, to Remove Center Bar 1953	270	3	1953
Grille, to Remove Outer Grille 1953	270	3	1953
<b>H</b>			
Handee Oil Guard - V8 Engines	280	4	V8 Engines
Heavy-duty Brake Fluid Now in Canadian Production	279	1	-
Hill Holder Operating Rod 15G, 5H	283	1	15G, 5H
Hood 1953	270	3	1953
Hood Prop Rod Interference - 1953 Commander Sedans & Land Cruiser	272	8	1953 Commander
<b>I</b>			
Improved Starting of Hot Engine - Commander V8 with 6-111 Carburetor	268	2	V8 with 6-111 Carb
Inner Shaft, Control Arms 1953	270	14	1953
Installation of AC 2351 Directional Signal Kit 1953 Passenger Car Models	274	4	1953
Instrument Panel 1953 Champion	270	6	1953 Champion
Instrument Panel 1953 Commander	270	5	1953 Commander
<b>K</b>			
Kent-Moore Tool Guide	273	8	-
<b>L</b>			
Leaks in Cowl - 14G, 4H	278	5	14G, 4H
License Position and Tail Light Assembly 1953	270	9	1953
Listing of Matched Components - Electrical System - 2R Series Trucks	273	5	2R
Lock Plate for Steering Wheel Nut - 14G, 4H	279	1	14G, 4H
Longer Hood Prop Rod - 2R Series Trucks	275	6	2R
Luggage Compartment Lid Closing or Latching Improperly - 14G, 4H	274	3	14G, 4H
<b>M</b>			
Mortite Sealer (Dum-Dum) Stocked by Parts Depots	275	2	-
Mr. Serviceman - Get Acquainted! 1953	270	18	1953
<b>N</b>			
New Designations of Oil Types Now in Use	271	2	-
New Type Extension Case - All Models Equipped with 1952 Automatic Drive	267	2	All '52 with AD
<b>O</b>			
Off-set Seat Division 1953	270	6	1953
Oil Level Gage - C & K Bodies, 4G	277	5	C & K Bodies, 4G
Overdrive & Conventional Transmission Remote Controls - 14G & 4H	274	1	14G & 4H
<b>P</b>			
Philco Service Station Directory	273	5	-
Power Steering 1953	270	16	1953
Power Steering Ball Set	280	1	-
Power Steering Plastic Caps	280	1	-
Propeller Shaft & U-joint - 14G, 4H	281	5	14G, 4H
<b>R</b>			
Radiator Cap - 2R	281	6	2R
Radiator Inlet Hose Interference 1953 Champion Models	272	8	1953 Champion
Radio Interference - 14G, 4H	277	3	14G, 4H
Radios - 2R Series Trucks	275	5	2R
Rear Axle Assemblies Inspection and Cleaning	267	4	-
Rear Axle, 4.11 Ratio - 2R11	278	7	2R11
Rear Bumper - 14G, 4H	275	1	14G, 4H
Rear Door Glass Removal and Installation 1953 4-door Sedans	272	1	1953 4-dr Sdn
Rear Door Glass Removal and Installation 1953 Land Cruiser	272	4	1953 Land Cruiser

REFERENCE	BULLETIN	PAGE	MODEL
Rear Fenders, Coupe Model 1953	270	9	1953
Rear Quarter Windows, Coupe & Hard-top 1953	270	5	Coupe & Hardtop 1953
Rear Spring Assemblies, 2R Series	269	3	2R
Rear Spring Shackle - 2R5, 2R6	280	4	2R5, 2R6
Rear Springs -15G, 5H	283	3	15G, 5H
Replacement Roof Panels - '47-'50 Sedans, 5-pass. Coupes	273	3	'47-'50 Sdn, 5-pass. Cpe
Rotary Impact Tool	276	1	-
Rotary Lock "Kickback"	276	4	-
<b>S</b>			
Saginaw Steering Gear Lubricant	268	4	-
Sealing Dust, Water Leaks 15G, 5H	283	4	15G, 5H
Seat Spring Assembly and Cab Trim - 2R Series Trucks Shop Manual	275	5	2R
Seat Track Assembly 1953	270	7	1953
Service Promotion Handbook	281	6	-
Servo Band Adjustment -14G, 4H with AD and Climatizer	274	2	14G, 4H with AD & Climatizer
Shift Lever & Steering Column 1953	270	13	1953
Shock Absorbers - 14G, 4H	273	3	14G, 4H
Smaller Spacer Eases Door Lock Remote Control Operation - 14G, 4H	279	1	14G, 4H
Spark Plugs, 5 Forgotten Steps	278	2	-
SPECIAL NOTICE: On Page 5 of Service Bulletin No. 267, Fig. 4 and Fig. 5 were transposed.	267A		-
Special Price on Truck Hub Cap Wrench Tool No. J 3212	271	5	-
Specifications, Brake System 1953	270	21	1953
Specifications, Clutch 1953	270	21	1953
Specifications, Cooling System 1953	270	22	1953
Specifications, Electrical System 1953	270	22	1953
Specifications, Front Suspension and Steering 1953	270	23	1953
Specifications, Gasoline System 1953	270	23	1953
Specifications, General 1953	270	19	1953
Specifications, Rear Axle 1953	270	23	1953
Speedometer Pinion Chart - 2R Series Trucks	273	7	2R
Spring Disengaged - Flipper Seal	277	4	-
Starting Serials of Comax 127 Brake Lining on 2R10, 2R11 Trucks	268	4	2R10, 2R11
Steel-bestos Is Best for Exhaust Flange Gasket on Six Cylinder In-line Engines	267	6	-
Steering Gear, Ross, Lubricant	277	3	-
Steering Reach Rod Lubrication Flitting Commander 4H, C & K Models Only	274	4	4H, C & K
Stop Light Switch - 15G, 5H	283	1	15G, 5H
Stop Screw, Rear Window	272	8	-
Stromberg 6-111C Carburetor Now Used with V8 Engines	271	1	-
Stromberg Carburetor Type 6-112B - 1953 Commander Models	275	3	1953 Commander
<b>T</b>			
T-98 Transmission, Assembly of Transmission Case and Gear Assemblies	282	7	-
T-98 Transmission, Description	282	1	-
T-98 Transmission, Diagnosis	282	9	-
T-98 Transmission, Disassembly of Gearshift Lever and Base Assembly	282	4	-
T-98 Transmission, Disassembly of Transmission Case and Gear Assemblies	282	5	-
T-98 Transmission, Inspection of Gearshift Lever and Base Assembly	282	5	-
T-98 Transmission, Inspection of Transmission Case and Gear Assemblies	282	7	-
T-98 Transmission, Installation	282	9	-
T-98 Transmission, Low and Second Synchronizer Assembly	282	6	-

REFERENCE	BULLETIN	PAGE	MODEL
T-98 Transmission, Operation	282	3	-
T-98 Transmission, Removal	282	4	-
T-98 Transmission, Third and High Synchronizer Assembly	282	7	-
Tail Gate, Upper Hinges - 15G, 5H	283	2	15G, 5H
Throttle Linkage Return Spring - 15G, 5H	283	1	15G, 5H
Throttle Linkage Too Tight Leads to Engine Race When Brakes Are Applied - 4H	274	4	4H
Throttle Return Check, 1953 Commander with AD	270	11	'53 Commander with AD
Transmission Drive Gear Part No. - 2R5, 2R6, 2R10, 2R11	280	4	2R5, 2R6, 2R10, 2R11
Transmission Remote Control Level Lubricant Models Equipped with Power Steering	272	8	-
Transmission, 4-speed Synchromesh - 2R Series	277	6	2R
Transmission, Standard 3-speed - M5	277	6	M5
Transmission, T-98 4-speed (Complete "Shop Manual")	282		-
Truck Hood Prop Rod	276	3	-
Trunk Lid and Latch Assembly 1953	270	9	1953
Trunk Lid Lock - 14G, 4H	278	3	14G, 4H
Two-speed Rear Axle Differential Case Assembly - 2R Series	271	5	2R
<b>U</b>			
Unitog Service Uniforms	280	4	-
Universal Joint- 2R14, 2R15, 2R16A, 2R17A	277	5	2R14, 2R15, 2R16A, 2R17A
<b>V</b>			
Vacuum Windshield Wipers - 2R Series	279	3	2R
Valve Spring Compression Length - 4H	273	5	4H
Variations in Equipment and Trim 1953	270	24	1953
<b>W</b>			
Wanted: 1937 President Eight Cylinder Block	279	1	-
Weatherseal (Hard Top) 1953	270	4	1953
Wheel Rim and Lock Ring - 2R14, 2R16A & 2R17A	267	4	2R14, 2R16A & 2R17A
Wheel, Hold-down Bolt for Spare - 14G, 4H	278	5	14G, 4H
Window Guide Support - 2R	281	6	2R
Window, Rear Quarter - C Bodies, 14G, 4H	277	2	C Bodies, 14G, 4H
Windshield Wiper, More Tension on Arms - 14G, 4H	278	4	14G, 4H
Windshield, to Install 1953	270	3	1953
Windshield, to Remove 1953	270	3	1953
Wipers 1953	270	4	1953
Wiring Harness And Clips - 15G, 5H	283	2	15G, 5H
Wrench Recommendations for V8 Rocker Arm Adjusting Screws	267	2	-