

Studebaker

SERVICE BULLETIN

JULY

NO. 265



1952

TUSK IVORY PAINT FORMULA

Tusk ivory is a color used in both passenger cars and trucks for trim work. Its formula is as follows:

#8223 TUSK IVORY HIGH BAKE ENAMEL, SYMBOL W-TV C'BRIEN'S

Pigmentation	14%	Pure Titanium Dioxide
Vehicle	86%	
	33%	Alkyd resin
	3%	Melamine resin
	64%	Volatile
	100%	

Tint with pure colors

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MEASUREMENT FOR CHECKING FUEL PUMP SUPPORT BRACKET - V8 ENGINES

Please record this article on the Service Bulletin reference page at the end of the Engine section of your 1951 Passenger Car Shop Manual.

The measurement of the fuel pump support from the bottom of the mounting holes to the bottom of the support body in Service Bulletin No. 253 was given erroneously as 4-33/64". This measurement should be 4-35/64".

The fuel pump support used in 1951 and 1952 Commander V8 engines for service is Part No. 531650. To check this support for assuring the proper fuel pump stroke, place the support on a flat surface and measure from the bottom of the support on a line perpendicular to a common tangent of the bottom of the support mounting holes. See Fig. 1.

With the fuel pump support removed, be sure to check the fuel pump push rod for being bent or for evidence of scoring. If the rod is bent, replace it with Part No. 529123. If the rod is scored, polish affected areas until the rod slides freely in the guide bore.

When installing Part No. 531650, Fuel Pump Support, be sure to use the proper (.007" thick) gasket, Part No. 531640.

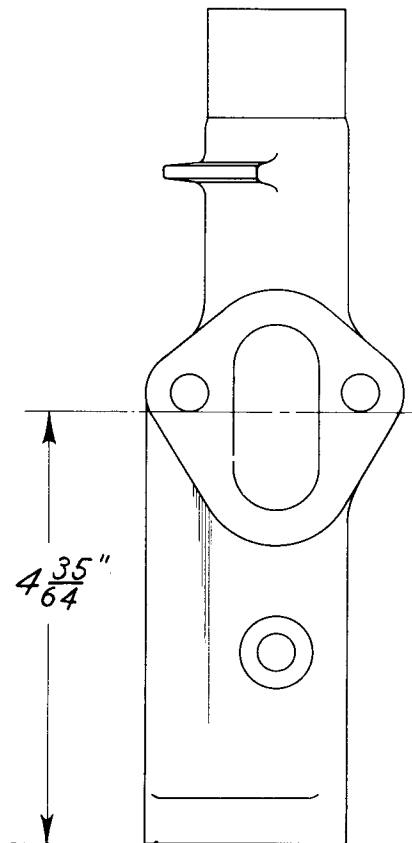


FIG. 1

B865

ITEM-E HOW TO

DEALER'S CLAIM FOR WARRANTY CREDIT

INSTRUCTIONS: See special instruction sheet.

To: THE STUDEBAKER CORPORATION. We are returning parts listed below, per details.

Part Shipped Via _____ Date _____ Serial No. _____

Car Invoice No. _____ Dealer Job No. _____ Order No. _____ Dealer Claim No. _____ Date Car Sold _____

Customer Name _____ Address _____

City and State _____

State fully, reasons for part replacement or refinishing claim. Do not use word "defective". Make separate notations for different assembly groups. On refinishing claims, describe nature of job, process and material.

Item No.	Part No.	Name of Part	Quantity	Date	Time Part Returned	PARTS			Labor Allowance
						Cost	Unit Price	Extension	
1									
2									
3									
4									
5									
6									
7									
8									
9									
10									
11									

We certify that in the installation of parts covered by items No. _____ we furnished the owner _____ hours of labor free of charge.

We agree to accept material and labor allowance in accordance with the terms of your Studebaker Claims and Procedure Bulletin in effect and amended from time to time. If claim is allowed covering the amount charged, we agree to reimburse the owner for the amount charged, less the actual transportation charges.

Signed _____ Dealer or Station

By _____

CAR OWNER

Name _____

Street _____

Town or City _____ State _____

B865

4-52

DEALER'S CLAIM FOR WARRANTY CREDIT

INSTRUCTIONS: See special instruction sheet.

To: THE STUDEBAKER CORPORATION

We are returning parts listed below, per details.

Parts Shipped Via _____

Car Invoice No. _____ Date Car Received _____

Dealer Name _____

Address _____

City and State _____

State fully, reasons for part replacement or refinishing claims, describe extent of area affected.

Outside work performed by _____

Give complete dealer firm name and address.

If work is not being done in dealer's shop (such as refinishing or body repair), show who is making repair and their estimated cost.

The Part No. and Name of each part being replaced must be shown. Use spaces as needed.

Item No.	Quan.	Part No.	Name of Part
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			

IMPORTANT
Fill these spaces completely. If will help us in handling your claim and giving all due consideration.

We certify that in the installation of parts covered by items No. _____ we furnished the owner _____ hours of labor free of charge.

We agree to accept material and labor allowance in accordance with the terms of your Studebaker Claims and Procedure Bulletin in effect and amended from time to time. If claim is allowed covering the amount charged, we agree to reimburse the owner for the amount charged, less the actual transportation charges.

Signed _____ Dealer or Station

By _____

The customer name and address must be filled in. Each customer is entitled to know how his claim was adjusted. We will forward customer's copy of claim.

CAR OWNER

Name _____

Street _____

Town or City _____ State _____

BY-ITEM DIAGRAM... FILL IN A CLAIM FORM

Use separate claim form for each passenger car or truck serial number. Dealer will use this form to file claims on replacement of parts or refinish claims.

Studebaker		ORIGINAL	
DEALER'S CLAIM FOR WARRANTY CREDIT			
on sheet.			
shown below:	Date	Serial No.	
	Body No.	Dealer Claim No.	Date Car Sold
Repair Job No.	Engine No.	Branch	Mileage

These spaces must be filled in on all claims.

It is essential that this space be filled in explaining reason for replacement of parts. If parts are being replaced in accordance with a special service letter or a Service Bulletin, show number. If a letter of authorization was given by an individual in Home or Regional office, attach a copy to the claim form which will help us to handle your claim.

...ing claim. Do not use word defective. Make separate explanation for different assembly groups. On ... and condition.

Estimated cost \$	Rate Paid Mech. \$
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On warranty claims (within 4000 miles or 90 days) this space must be filled with your mechanics, hourly labor rate to receive labor consideration. Your mechanics labor rate must be sent your regional office for approval and will be sent to claims division for posting. Labor allowance will be based on time shown in Service Operation Step and Time Guide.

INVOICE			Date Part Replaced	C	PARTS		Labor Allowance
Number	Date	Unit Price			Extension		

Dealers may fill in prices and extensions. All prices are checked, however, by accounting department. Credit is issued on current net price basis. See latest Parts Price Book F.

Dealer must fill in Invoice No. on which replacement part was purchased. (On glass purchases from outside sources copy of invoice must be attached to claim.) Date part replaced must be shown to receive proper warranty consideration.

REASONS FOR NOT ALLOWING CLAIM	FOR HOME OFFICE USE ONLY
NO CREDIT	C.R.R.
Used car	Checked
2nd Replacement	Priced
Not received	Extensions Checked
Item not Claimable	Claim Approved
Optional Equipment	PARTS RECEIVED
No Original Defect	Branch
Beyond Warranty	Date
Not a Studebaker Part	Per
Holding for your Disposition	
HELD PENDING	
Correct Serial No.	
Correct Invoice No.	
Additional Information	
Received Invoice	
Information re-nature of defect	
Wrong part for Serial Given	

These spaces are not to be filled in by dealer. They are reserved for Home Office and Parts depot use only.

This space is reserved for Claim division use only. When claim is not allowed, the reason will be checked and green copy of claim form returned to dealer.

This space is used when additional information is needed to properly process claim. Dealers will receive green copy of claim form with reason checked. Dealer must complete information needed and return to Claims division for further handling.

T TRUCK SERVICE Information



TWO-SPEED AXLE DIFFERENTIAL CROSS

Please record this article on page 177 of your 2R Series Trucks Shop manual.

A new, heavier differential cross, Part No. 681295, is now being used in production on all 2R16A and 2R17A trucks equipped with Banjo Type rear axles. Identification can be made by inspection of the Timken date stamp on the rear axle; any two-speed rear axle bearing a 4-1-52 or later date stamp will have the heavier differential cross.

This cross, Part No. 681295, is also available for service installation and should be used whenever replacing the differential cross on two-speed axle equipped 2R Series trucks.

CAUTION.--The inside diameter of the heavier differential cross is now less than the axle shaft diameter. Therefore, when using a rod to drive out a piece of broken axle shaft, do not use any rod larger than 1-1/4" in diameter. Be sure the rod passes through the differential cross opening before driving the broken piece out.



UNITOG SERVICE UNIFORMS

A descriptive folder, order blank, and stamped, self-addressed envelope for use in selecting and ordering Unitog service uniforms are mailed with this issue of the Service Bulletin.

Coveralls, shop coats, and shirt-and-pants ensembles, as well as overseas or uniform-type caps are again available in white herringbone, postman blue, and durotwist herringbone. A Studebaker authorized service emblem is furnished without additional charge on each shirt, coat, suit and cap ordered by a Studebaker dealer.

NOTE.--Export dealers: please order from The Studebaker Corporation, Export division.

INSPECT AIR CLEANERS

- in dust-free areas: Every Month
- in dust-heavy areas: Every Day
- in dust-bowl areas: Every Few Hours

KEEP THE "LUNGS" OF EVERY VEHICLE CLEAN